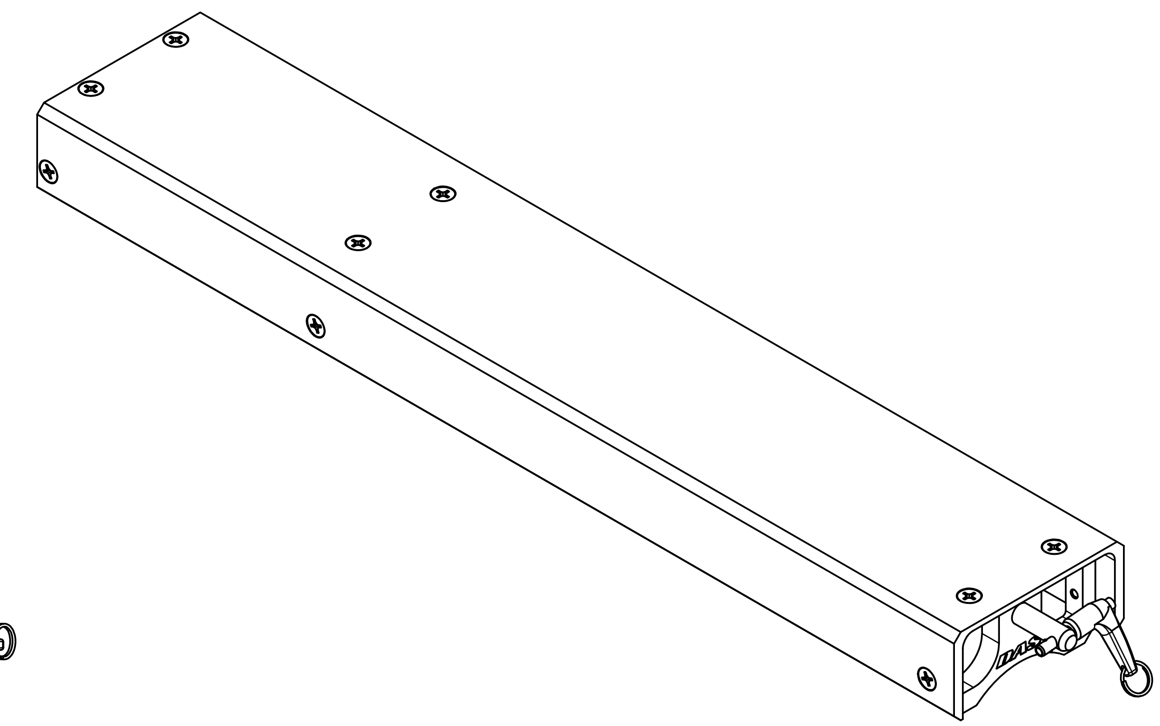
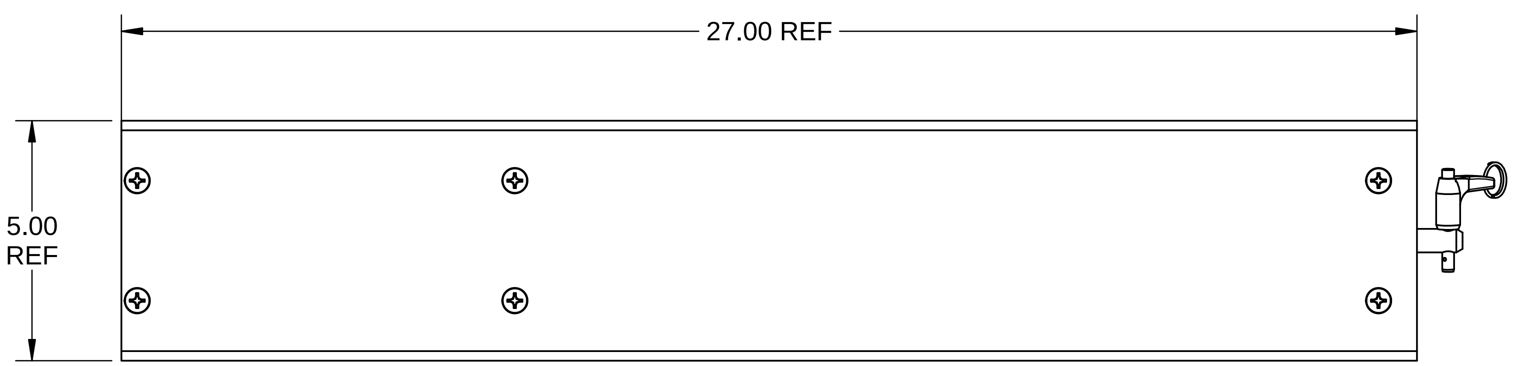
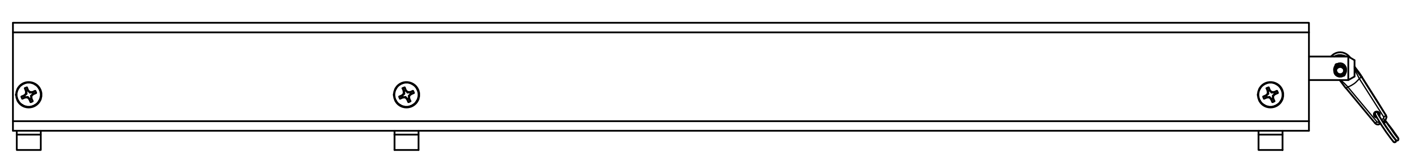
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4630-041**	**HOIST STEP**
1	1	D4630-1	COVER
2	2	D4630-5	PIN
3	3	D4630-043	BRACKET
4	1	MS17986C406	PIN, QUICK RELEASE
5	2	MS21043-6	NUT
6	2	MS24665-436	COTTER PIN
7	12	MS24693-C295	SCREW







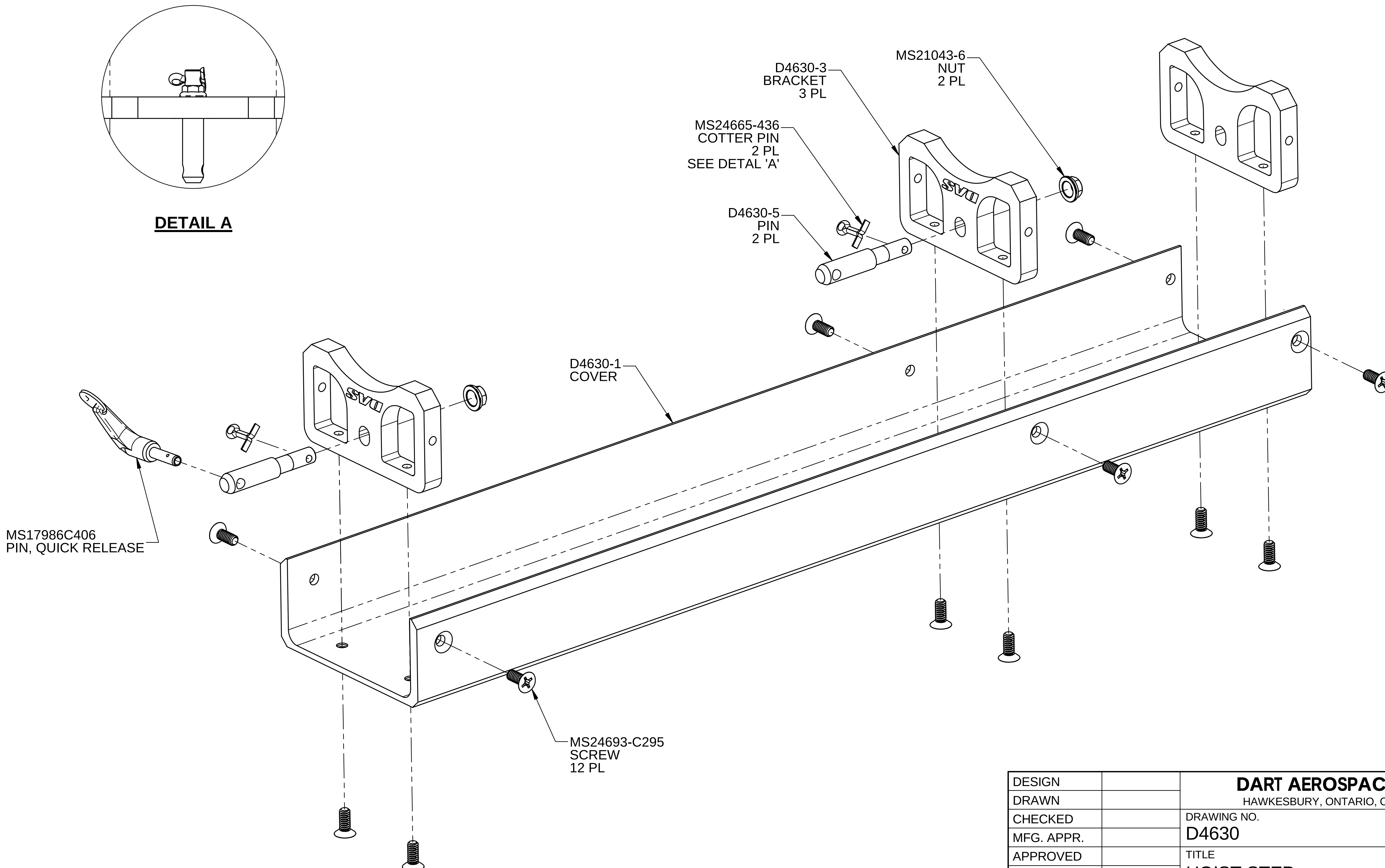


D4630-041 HOIST STEP

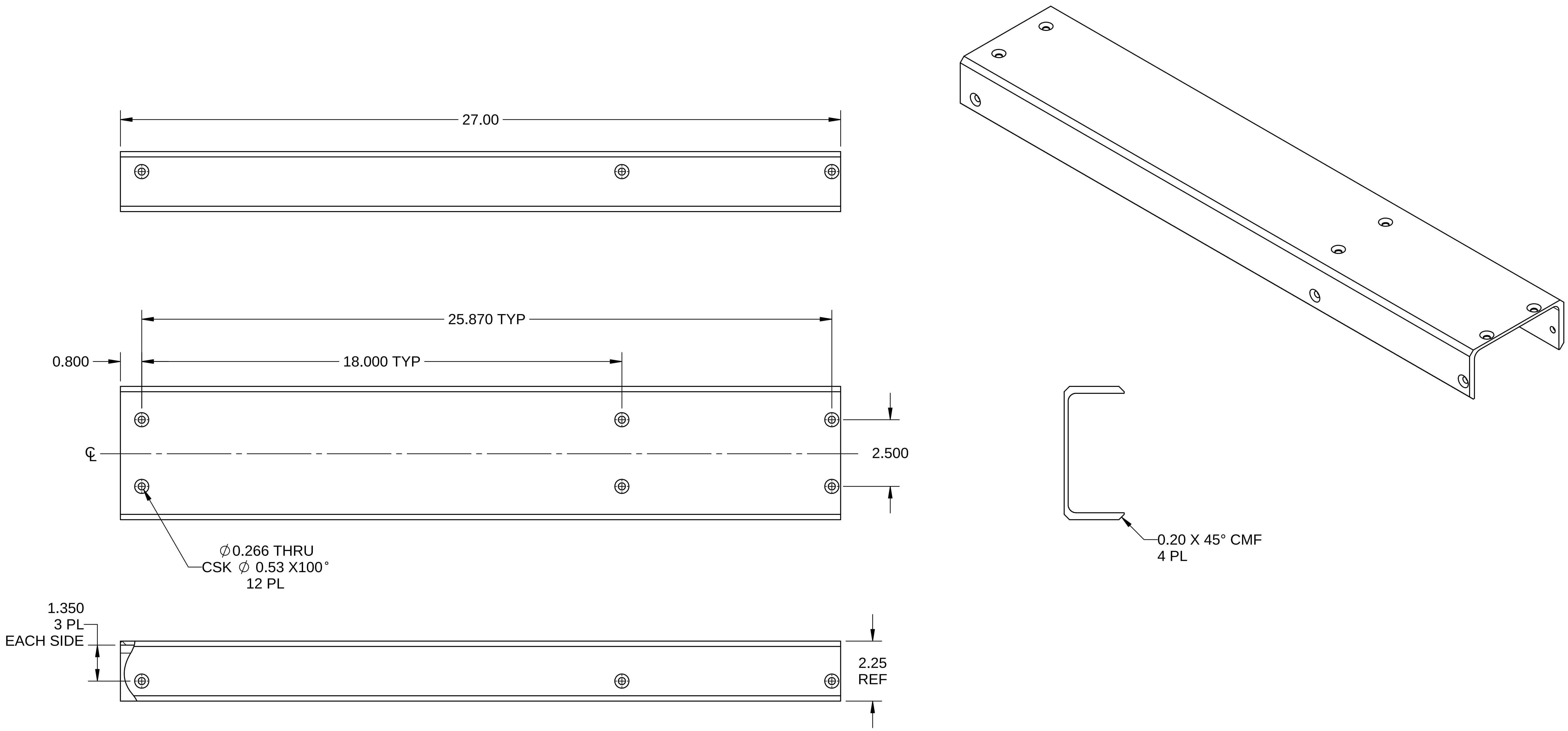
NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PAINT WHERE INDICATED PER DART QSI 005 4.4
NOTE: APPLY FINISHES PRIOR TO INSTALLING ITEMS 2, 4, 5 AND 6
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4659-1" AND B/N "BXXXXX" PER QSI 044 6.1
7) WEIGHT: 5.87 lbs

REV.	DESCRIPTION	BY	DATE
PA1	NEW ISSUE	RP	12.06.22

DESIGN	RP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RP	
CHECKED		DRAWING NO. D4630 — REV. PA1 — SHEET 1 OF 5
MFG. APPR.		
APPROVED		TITLE HOIST STEP — SCALE NTS
DE APPR.		
DATE	12.06.22	



DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4630 — REV. PA1
MFG. APPR.		SHEET 2 OF 5
APPROVED		TITLE HOIST STEP — SCALE
DE APPR.		NTS
DATE	12.06.22	



D4630-1 COVER

NOTES:

1) MATERIAL: MAKE FROM EXTRUSION D6209
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7
7) WEIGHT: 0.4 lbs

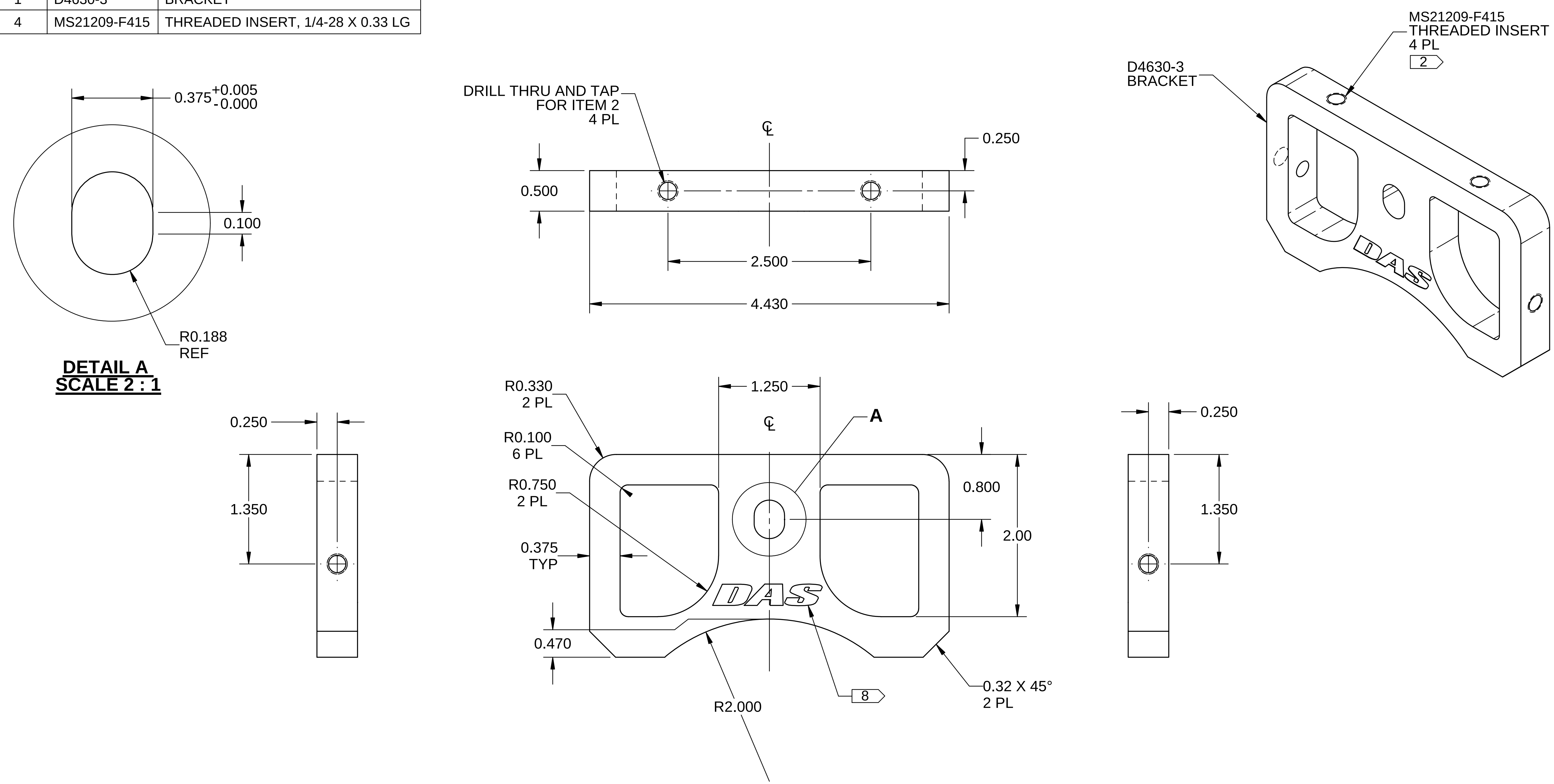
DESIGN	RP
DRAWN	RP
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	12.06.22

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4630 — REV. PA1 — SHEET 3 OF 5

TITLE: HOIST STEP — SCALE: NTS

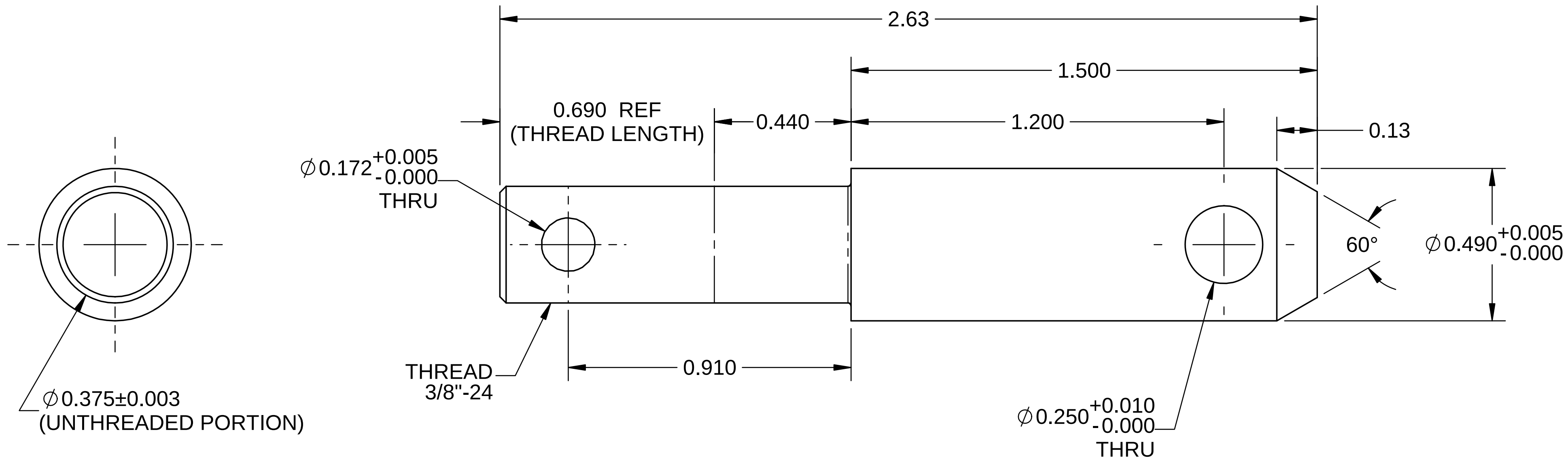
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4630-043**	**BRACKET**
1	1	D4630-3	BRACKET
2	4	MS21209-F415	THREADED INSERT, 1/4-28 X 0.33 LG

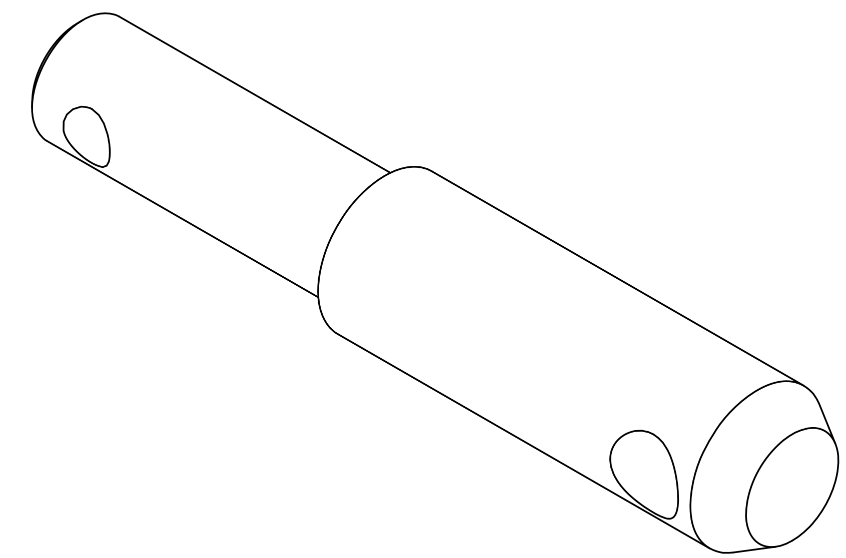


D4630-043 BRACKET

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8
OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8
OR AMS 4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.07 lbs
8) ENGRAVE TEXT .010" DP IN APPROXIMATE SIZE AND LOCATION SHOWN.

DESIGN	RP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RP	
CHECKED		DRAWING NO. D4630 — REV. PA1 — SHEET 4 OF 5
MFG. APPR.		
APPROVED		TITLE HOIST STEP — SCALE NTS
DE APPR.		
DATE	12.06.22	





D4630-5 PIN

NOTES:

1) MATERIAL: AISI 303 SS ROUND BAR PER ASTM A582
REF DART SPEC M303R1.00 OR
AISI 304/316 SS ROUND BAR PER ASTM A276
REF DART SPEC M304R1.00
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.08 lbs

DESIGN	RP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RP	
CHECKED		DRAWING NO. D4630 — REV. PA1 — SHEET 5 OF 5
MFG. APPR.		
APPROVED		TITLE HOIST STEP — SCALE NTS
DE APPR.		
DATE	12.06.22	